



TAP MASCHINE HSS-Co

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**TAP
MASCHINE
HSS-Co**

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**PROFESSIONAL MACHINE TAPS
THROUGH HOLE AND BLIND HOLE**

THROUGH HOLE

BLIND HOLE

Made of high-quality steel with an admixture of HSS-Co cobalt
Adapted for workshops and manufacturing facilities

CAUTION

All information, including illustrations, are reliable. However, the users should evaluate the usability of each product for a given application. TTP Polska Sp. z o.o. does not guarantee the accuracy of all information and does not accept responsibility for how the products are used. The liabilities of TTP Polska Sp. z o.o. are limited solely to the standard terms and conditions of sale of the product and in no case whatsoever does TTP Polska Sp. z o.o. bear any responsibility for accidental or indirect damages resulting in the sale, use and improper use of the product.

GENERAL INFORMATION

TTP TAP MASCHINE HSS-Co are professional machine taps for tapping threads in metric (through and blind) holes according to ISO standard — adapted for workshops and manufacturing facilities. **TTP TAP MASCHINE HSS-Co** are made of high-quality HSS-Co steel with an admixture of cobalt, increasing thermal resistance. **TTP TAP MASCHINE HSS-Co** are B-shaped — for threads in through holes, and C-shaped — for threads in blind holes. Tapping depth $>1.5d_1$. **TTP TAP MASCHINE HSS-Co** are made according to DIN 371; DIN 376 standards.

USAGE

TTP TAP MASCHINE HSS-Co are used for tapping holes in elements made of:

- free-machining steel (up to 850 N/mm²)
- alloy steel (up to 1,300 N/mm²)
- stainless and acid resistant steel
- grey and malleable cast iron
- brass and copper alloys
- aluminium alloys producing short chips
- plastics

CLASSIFICATION



TAP03	M3 tap, through hole/blind hole, DIN 371
TAP04	M4 tap, through hole/blind hole, DIN 371
TAP05	M5 tap, through hole/blind hole, DIN 371
TAP06	M6 tap, through hole/blind hole, DIN 371
TAP08	M8 tap, through hole/blind hole, DIN 371
TAP10	M10 tap, through hole/blind hole, DIN 371
TAP12	M12 tap, through hole/blind hole, DIN 376
TAP16	M16 tap, through hole/blind hole, DIN 376
TAP20	M20 tap, through hole/blind hole, DIN 376
TAP22	M22 tap, through hole/blind hole, DIN 376
TAP24	M24 tap, through hole/blind hole, DIN 376
TAP27	M27 tap, through hole/blind hole, DIN 376
TAP30	M30 tap, through hole/blind hole, DIN 376

